

Work Order ID 92986

Tuesday, November 13, 2012 7:58:03 AM

92986Ship Now ^{Page 1} 26 or 50 crn

Item ID: D119-646-251

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Training Wearplates, Skidtube STD

Start Date: 11/13/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 11/22/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: *MF*

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D119-646

B

100

0.00

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D119-646-251
CHG002

0.00

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

DAS
15
12/1/202x *MLJ 12-11-13*

②

SP

2x

12-11-13

DAS
15
12/1/20

2x

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92986

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Item ID: D119-646-251

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Training Wearplates, Skidtube STD

Stop *NS2*

Start Date: 11/13/2012 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 11/22/2012 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D119-646-251

Location:

PPP rev: A

8 12/11/20

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/11/20 8

ME
12-11-21.

Picklist Print

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Work Order ID: 92986

Parent Item: D119-646-251

Parent Item Name: Training Wearplates, Skidtube STD

Start Date: 11/13/2012

Required Date: 11/22/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC
644 DD verf:JLM

IPP Rev:B 12.09.12 as per ECN12-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3849-041 FWD WEARPLATE ASSY, STD/FLOAR GEAR		Manufactured	No			110	Each	4.0000	11				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP001		4							
				91602		4							
D3849-043 AFT WEARPLATE ASSY, STD GEAR		Manufactured	No			110	Each	0.0000	11				
D3904-1 Washer		Manufactured	No			110	Each	217.0000	16	32			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST069		217							
				51875		17							
				91581		200							
AN3C46A BOLT		Purchased	No			110	Each	194.0000	8	16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		10							
				122843		10							
				ST354		176							
				123116		42							
				123643		134							
				ST355		8							
				122204		8							

[Handwritten signature]

SP

2

92131

SP

32

SP 12-11-13

1600

4.0 PARTS LIST

4.1 Standard Skidtubes

Item	Qty -011	Qty -012	Qty -111	Qty -112	Qty -211	Qty -212	Qty -041	Qty -141	Qty -151	Qty -241	Qty -251	Qty -311	Part Number	Description
	X												D119-646-011	STANDARD SKIDTUBE INSTALLATION WITH WEARPADS, LH
		X											D119-646-012	STANDARD SKIDTUBE INSTALLATION WITH WEARPADS, RH
			X										D119-646-111	STANDARD SKIDTUBE INSTALLATION WITH FULL LENGTH WEARPLATES & WEARPADS, LH
				X									D119-646-112	STANDARD SKIDTUBE INSTALLATION WITH FULL LENGTH WEARPLATES & WEARPADS, RH
					X								D119-646-211	STANDARD SKIDTUBE INSTALLATION WITH TRAINING WEARPLATES, LH
						X							D119-646-212	STANDARD SKIDTUBE INSTALLATION WITH TRAINING WEARPLATES, RH
	1	1					X						D119-646-041	REPLACEMENT STANDARD SKIDTUBE WITH WEARPADS
			1	1				X					D119-646-141	REPLACEMENT STANDARD SKIDTUBE WITH FULL LENGTH WEARPLATES & WEARPADS
									X				D119-646-151	WEARPLATE KIT STANDARD SKIDTUBE
					1	1				X			D119-646-241	REPLACEMENT STANDARD SKIDTUBE WITH TRAINING WEARPLATES
											X		D119-646-251	TRAINING WEARPLATES STANDARD SKIDTUBE
	1	1	1	1	1	1						X	D119-646-311	GROUND HANDLING KIT
1							1						D3887-041	STANDARD SKIDTUBE ASSY. WITH WEARPAD
20								1					D3887-043	STANDARD SKIDTUBE ASSY. WITH WEARPLATE & WEARPAD
26									1				D3847-043	FWD WEARPLATE ASSY
27									1				D3847-045	CENTER WEARPLATE ASSY
28									1				D3847-047	AFT WEARPLATE ASSY
29									5				D3847-1	WEARPAD
30									1				D3847-11	WEARPAD
31									30				AN3C5A	BOLT
32									30				AN960C10L	WASHER (OR NAS1149C0332R)
40										1			D3887-045	STANDARD SKIDTUBE ASSY. TRAINING WEARPLATE
44													D3849-041	FWD TRAINING WEARPLATE ASSY
45													D3849-043	AFT TRAINING WEARPLATE ASSY
51													D3904-1	WASHER
52													AN3C46A	BOLT
53													MS21043-3	NUT
60	2		2		2								D3883-1	SADDLE, OUTSIDE, LH
61		2		2		2							D3883-2	SADDLE, OUTSIDE, RH
62	2		2		2								D3884-1	SADDLE, INSIDE, LH
63		2		2		2							D3884-2	SADDLE, INSIDE, RH
64	16	16	16	16	16	16							D2652	BUSHING
65	8	8	8	8	8	8							AN3C50A	BOLT
66	12	12	12	12	12	12							AN4C6A	BOLT
67	8	8	8	8	8	8							MS21250-05006	BOLT
68	8	8	8	8	8	8							AN960C10L	WASHER (OR NAS1149C0332R)

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Revision: B
Date: 09.06.29

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REFERENCE ONLY IN-D119-646
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Item	Qty -011	Qty -012	Qty -111	Qty -112	Qty -211	Qty -212	Qty -041	Qty -141	Qty -151	Qty -241	Qty -251	Qty -311	Part Number	Description
69	24	24	24	24	24	24							AN960C416L	WASHER (OR NAS1149C0432R)
70	8	8	8	8	8	8							AN960C516L	WASHER (OR NAS1149C0532R)
71	8	8	8	8	8	8							MS21043-3	NUT
72	12	12	12	12	12	12							MS21043-4	NUT
73	12	12	12	12	12	12							D2712	SET SCREW
74	16	16	16	16	16	16							D3672-7	WASHER
75	24	24	24	24	24	24							D3672-3	WASHER
76	8	8	8	8	8	8							D3672-7	WASHER
80	1	1	1	1	1	1							D3407-041	TOW RING
81	1	1	1	1	1	1							D3417-5	WASHER
82	1	1	1	1	1	1							D3456-1	WASHER
83	1	1	1	1	1	1							MS21043-4	NUT
84	1	1	1	1	1	1							D3417-7	WASHER
90												2	D3886-041	LUG ASSEMBLY
91												8	D2652	BUSHING
92												4	AN3C46A	BOLT
93												4	AN960C10L	WASHER (OR NAS1149C0332R)
94												4	MS21043-3	NUT

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